

Kit 1565

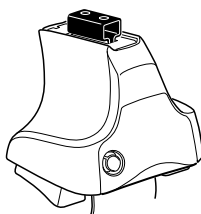
FORD Focus, 3-dr Hatchback, *00-07

FORD Focus, 4-dr Sedan, *00-07

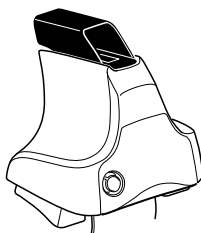
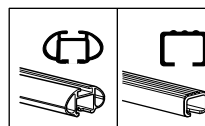
FORD Focus, 5-dr Hatchback, *02-07

FORD Focus, 5-dr Wagon, *00-07

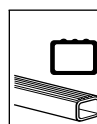
*North America



754 Rapid System
480R Rapid Traverse (North America)



480 Traverse (North America)



THULE[®]
SWEDEN

ISO 11154-E

The diagram illustrates the importance of instructions. It features a box on the left labeled 'THULE' with a warning symbol and a plus sign next to a box on the right labeled 'Kit XXXX' with 'instructions' and a warning symbol. A person is shown reading the instructions.

754 Rapid System **x1**

480R Rapid Traverse (North America) **x1**

754 Rapid System **x4**

480R Rapid Traverse (North America) **x4**

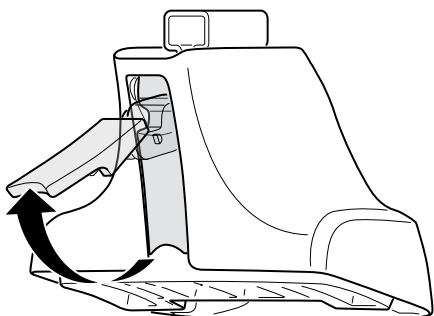
754 Rapid System **x4**

480R Rapid Traverse (North America) **x4**

Europe		North America	
x2	 x2 23 mm	 x1 17 mm	 x2 23 mm
	 x2	 x2 23 mm	 x2
 x4	 x4	 x2	 x4

Exploded view diagram of the front panel assembly. The main panel is shown at the top left. Below it, four screws (280) are shown, each with a callout line pointing to the panel. To the right of the screws is a bracket (04) with a callout line pointing to the panel. Further right is a control panel (x1) with a callout line pointing to the panel. The control panel has four buttons labeled RR, FR, FL, and RL, each with a downward arrow and a small icon.

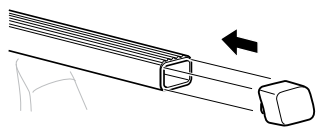
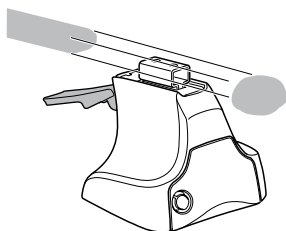
1



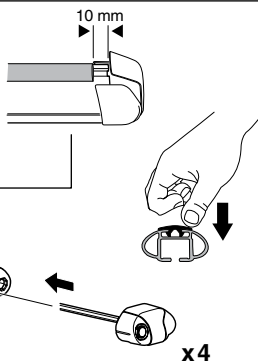
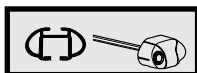
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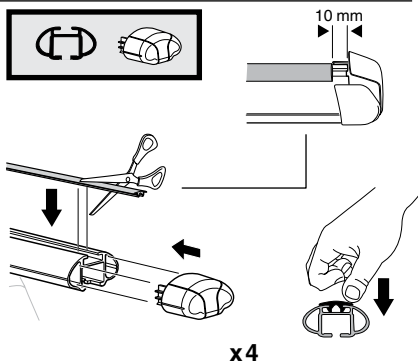
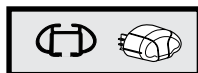
754 Rapid System
480R Rapid Traverse
(North America)



x4



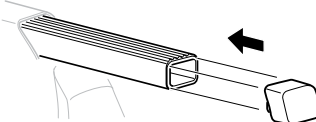
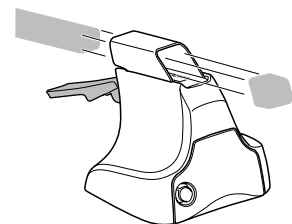
x4



x4

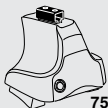


480 Traverse
(North America)

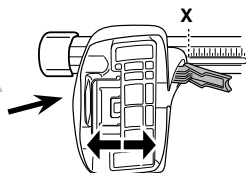
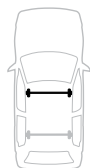


x4

3



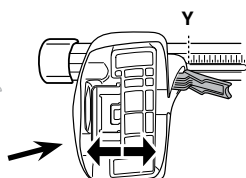
754 Rapid System



X

X

FORD Focus, 3-dr Hatchback, *00-07	33,5
FORD Focus, 4-dr Sedan, *00-07	32,5
FORD Focus, 5-dr Hatchback, *02-07	32,5
FORD Focus, 5-dr Wagon, *00-07	32



Y

Y

FORD Focus, 3-dr Hatchback, *00-07	28
FORD Focus, 4-dr Sedan, *00-07	30
FORD Focus, 5-dr Hatchback, *02-07	29
FORD Focus, 5-dr Wagon, *00-07	28,5

3



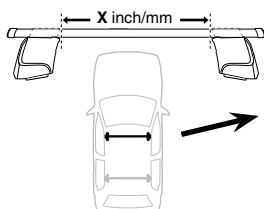
480R Rapid Traverse



480 Traverse



(North America)

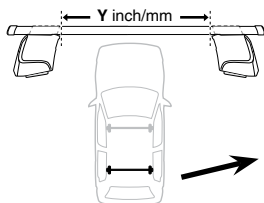


X inch/mm

X inch

X mm

FORD Focus, 3-dr Hatchback, *00-07	38 ⁷ / ₈ "	986 mm
FORD Focus, 4-dr Sedan, *00-07	38 ³ / ₈ "	976 mm
FORD Focus, 5-dr Hatchback, *02-07	38 ³ / ₈ "	976 mm
FORD Focus, 5-dr Wagon, *00-07	38 ¹ / ₄ "	971 mm



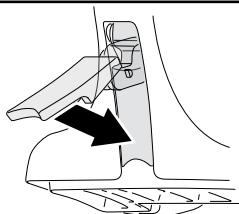
Y inch/mm

Y inch

Y mm

FORD Focus, 3-dr Hatchback, *00-07	36 ⁵ / ₈ "	931 mm
FORD Focus, 4-dr Sedan, *00-07	37 ¹ / ₂ "	951 mm
FORD Focus, 5-dr Hatchback, *02-07	37 "	941 mm
FORD Focus, 5-dr Wagon, *00-07	36 ⁷ / ₈ "	936 mm

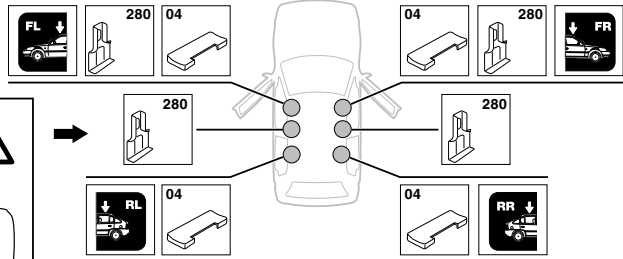
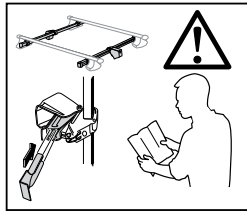
4



5

FORD Focus, 3-dr Hatchback, *00-07

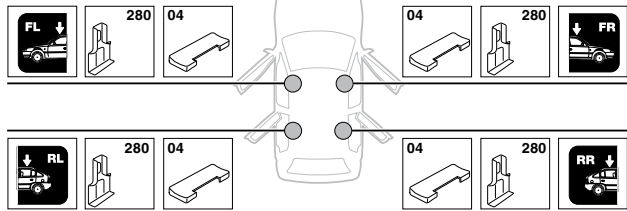
SRA



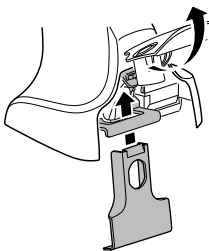
FORD Focus, 4-dr Sedan, *00-07

FORD Focus, 5-dr Hatchback, *02-07

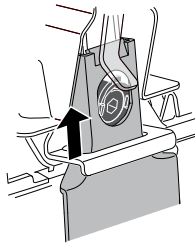
FORD Focus, 5-dr Wagon, *00-07



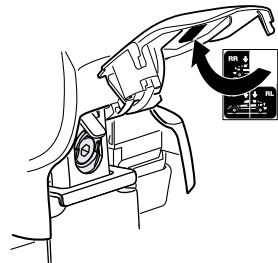
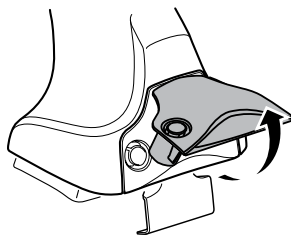
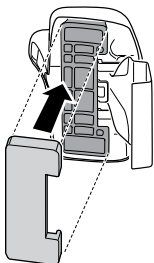
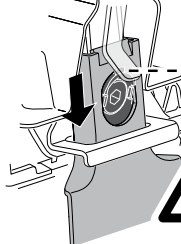
A



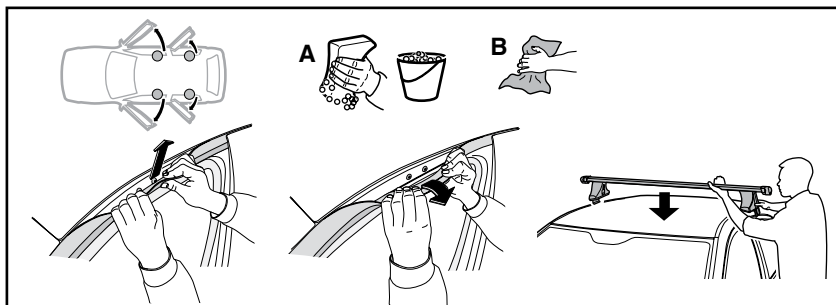
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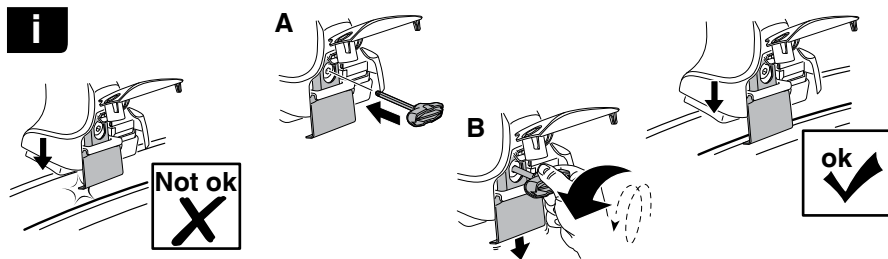
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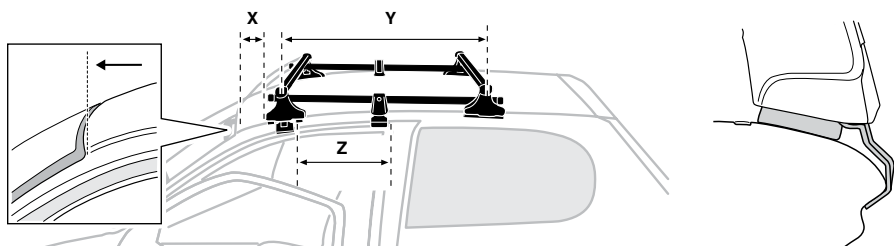
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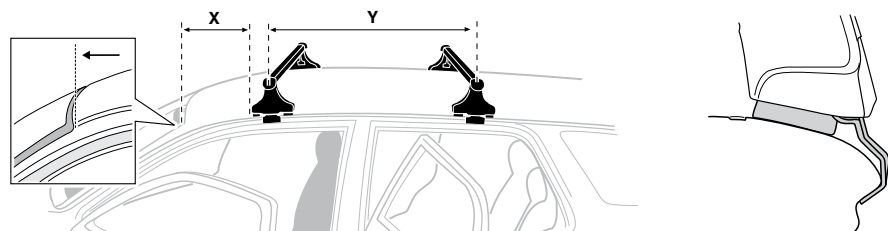
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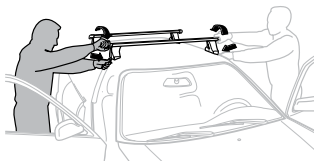
	X mm	Y mm	Z mm	X inch	Y inch	Z inch
FORD Focus, 3-dr Hatchback, *00-07	220 mm	700 mm	370 mm	8 ⁵ / ₈ "	27 ¹ / ₂ "	14 ⁵ / ₈ "



	X mm	Y mm	X inch	Y inch
FORD Focus, 4-dr Sedan, *00-07	220 mm	630 mm	8 ⁵ / ₈ "	24 ³ / ₄ "
FORD Focus, 5-dr Hatchback, *02-07	220 mm	630 mm	8 ⁵ / ₈ "	24 ³ / ₄ "
FORD Focus, 5-dr Wagon, *00-07	220 mm	630 mm	8 ⁵ / ₈ "	24 ³ / ₄ "

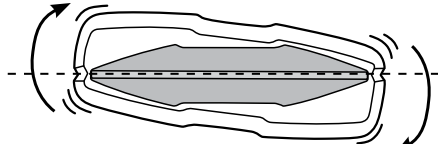
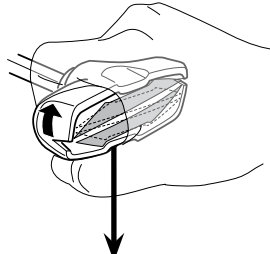
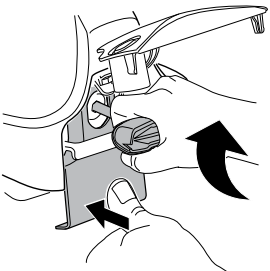
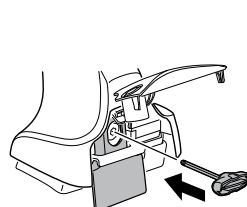


7

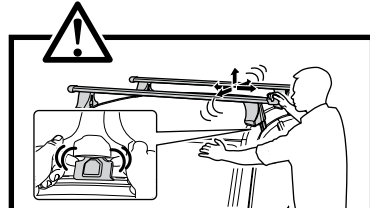
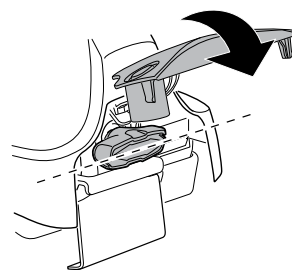


GB/US Tighten alternately
D Die Schrauben abwechselnd anziehen
F Serrer alternativement chaque côté
NL Afwisselend aan de linker- en de rechterkant aandraaien
I Alternare il serraggio delle viti
E Apretar alternativamente
PT Aperte alternadamente
S Dra åt växelvis
FIN Kierrä vuorotellen
EST Pinguldage vaheldumisi
LAT Pieļieciet pamišus
LIT Užsukinėkite pakaitomis
PL Śruby dokręcaj naprzemiennie
RU Затягивайте попеременно

CZ Pokręťta багаžníka dokręcaj dokręcaj naprzemiennie.
SK Dofahujte striedavo
SLO Privijajte izmenično.
HR Naizmjenično zategnite
HU Egyarástól fűggetlenül szorítandó
GR Σφιγγεται εναλλάξ
TR Dönüşümlü sıkın
中文 交替拧紧
한국어 번갈아 가며 조이십시오.
日本語 交互に締め付けてください。
ไทย ชั้นในแบบสลับ



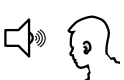
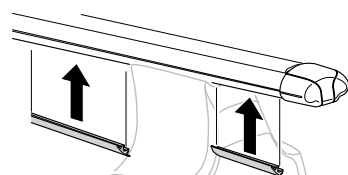
≈ 3 Nm

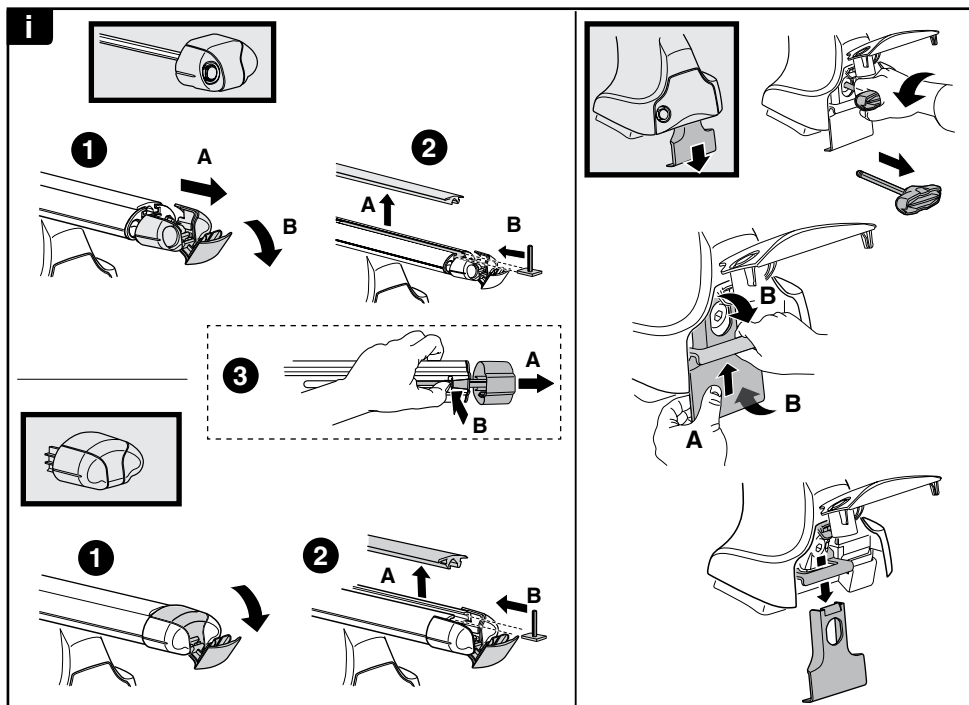
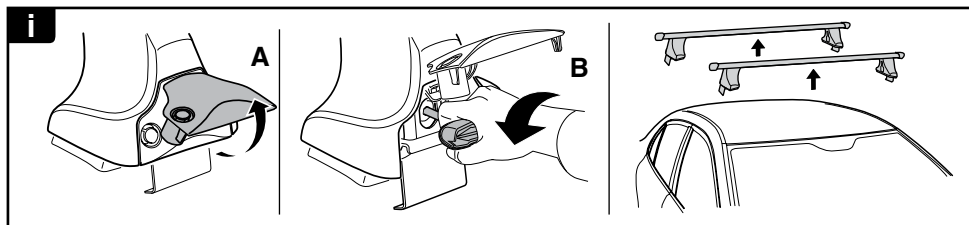


8



x1
17 mm





THULE®
SWEDEN

**ONE
KEY
SYSTEM**

544 (x4)

596 (x6)

588 (x8)

NA **510** (x10)

EUR **452** (x12)

ASIA